



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3027-7
Job Sheet 172791



Part No: D3027-7

Job Qty: 16 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/6/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP C 05.10.07 Added forming step and Issue P/O KJ/JLM IPP Rev:B Now on WaterJet 08-12-08
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	3/5/18	3/5/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	16 pcs	3/5/18	3/5/18	0.00	0.42	Waterjet1		SC 18/03/18
120	QC	16 pcs	3/5/18	3/5/18	0.00	0.00	QC8		38
130	Brake NC	16 pcs	3/5/18	3/5/18	0.01	0.37	Brake NC 1		LA 89
140	QC	16 pcs	3/5/18	3/5/18	0.00	0.00	QC5		38
150	HandFinish	16 pcs	3/6/18	3/6/18	0.00	0.37	HandFinish1		SA 89
160	QC	16 pcs	3/6/18	3/6/18	0.00	0.00	QC7-1		28
170	Packaging	16 pcs	3/6/18	3/6/18	0.00	0.00	Packaging3-1		DAS 89
180	QC21-SA	16 Ea	3/6/18	3/6/18	0.00	0.00	QC21		89

Part Op 100 - 1-Cut as per Dwg D3027 ***NOTE GRAIN DIRECTION*****
Descriptions: 130 - Deburr if necessary Form as per Dwg D3027

APR 19 2018

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.3840 sf (.024 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	122	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	1.850inches ± 0.010	1.860 1.840	1,852	
2	Clip	1.870inches ± 0.010	1.880 1.860	1,868	
3	Clip	0.130inches ± 0.030	0.160 0.100	0,130	

Plex 2/21/18 4:13 PM Dart.Gagnon.Michelle



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Container No: S050567



Part: D3027-7

Job No: 172791

Serial No/Batch: S050567

Revision:

Inspector:

Date: 03/13/18